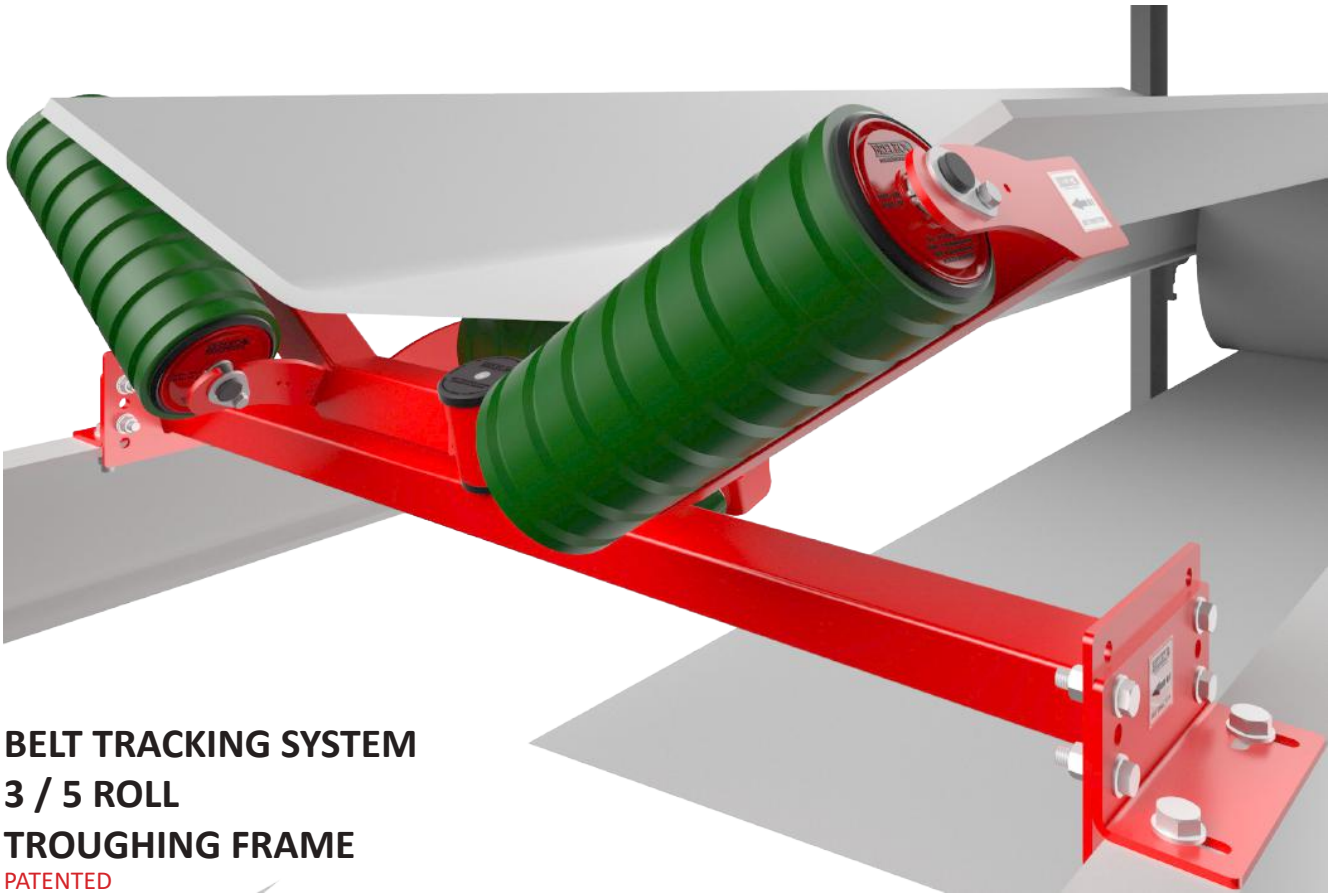


INSTALLATION, OPERATING & MAINTENANCE MANUAL



**BELT TRACKING SYSTEM
 3 / 5 ROLL
 TROUGHING FRAME**
 PATENTED

Project Name	:	.
Project Number	:	.
Order Number	:	.
	:	.
Model Number	:	.
Purchase Date	:	.
Purchased From	:	.
Installation Date	:	.
	:	.

Model number information can be found on the Label found on the scraper carton.
 This information will be helpful for any future inquiries or questions about belt scraper replacement parts, specifications or troubleshooting.

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1. Disclaimer

Brelko conveyor products (Pty) Ltd hereby disclaims any liability for: damage due to contamination of the material; user's failure to inspect, maintain and take reasonable care of the equipment; injuries or damage resulting from use or application of this product contrary to instructions and specifications contained herein. Brelko's liability shall be limited to repair or replacement of equipment shown to be defective.

2. Safety Note

Observe all safety rules given herein along with owner and Government standards and regulations. Know and understand lockout/tag-out procedures as defined by National Standards Institutes, National Standard for Personnel Protection - Lockout/Tag-out of Energy Sources - Minimum Safety Requirements and Occupational Health and Safety.

3. The following symbols may be used in this manual:



Danger: Immediate hazards that will result in severe personal injury or death.



Warning: Hazards or unsafe practices that could result in personal injury.



Caution: Hazards or unsafe practices that could result in product or property damages.

Important:

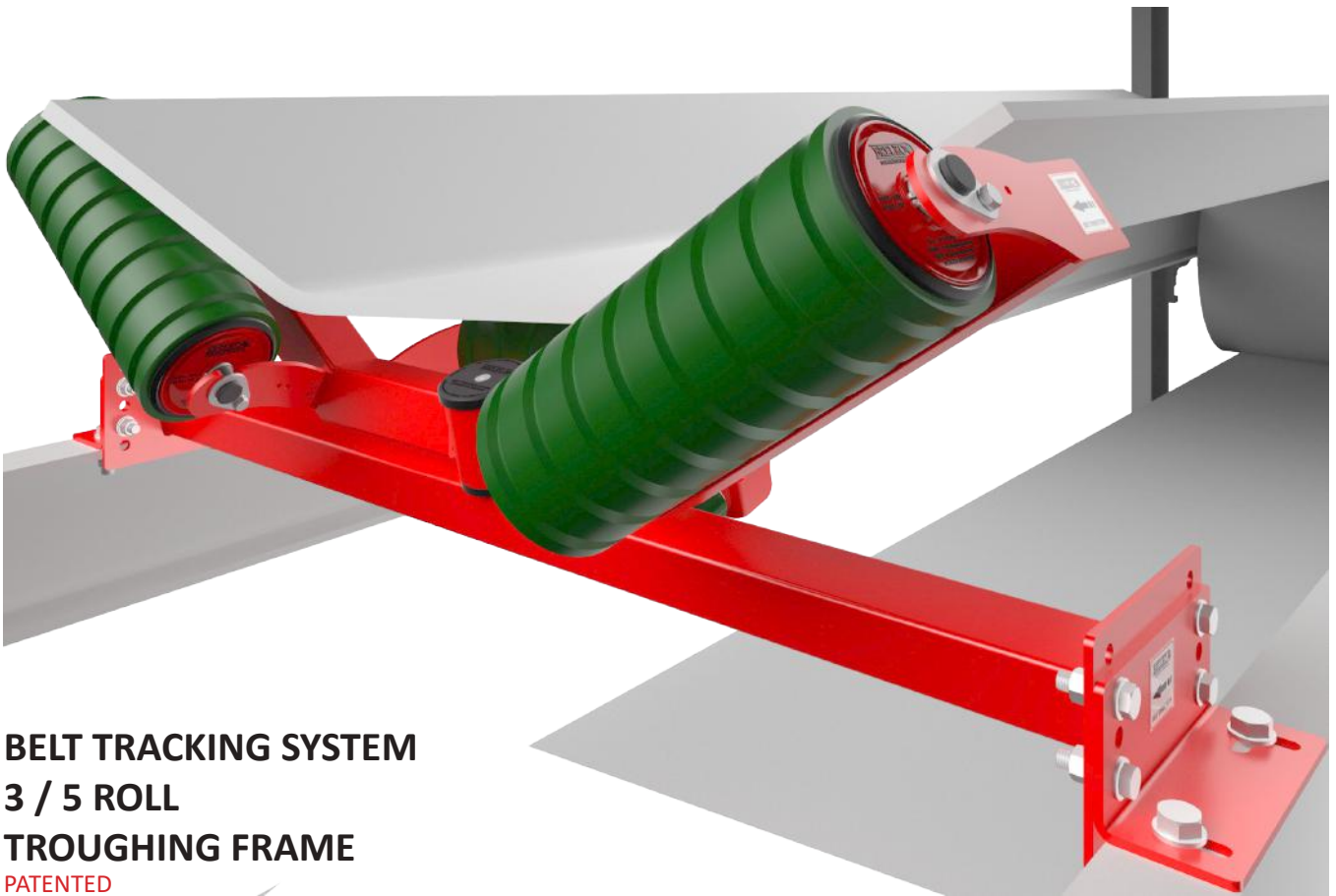
Important: Instructions that must be followed to ensure proper installation/operation of equipment.

Note:

Note: General statements to assist the reader.

4. General Information

Brelko Belt Tracking Systems are designed to operate with minimum maintenance. However, to maintain superior performance some service is required. When the Belt Tracking System is installed a regular maintenance program should be set up. This program will ensure that the Belt Tracking System operates at optimal efficiency and problems can be identified and fixed before the Belt Tracking System stops working. All safety procedures for inspection of equipment (stationary or operating) must be observed. Belt Tracking Systems operate along the length of the conveyor and are in direct contact with the moving belt. Only visual observations can be made while the belt is running. Service tasks can be done only with the conveyor stopped and by observing the correct lockout/tag-out procedures.



BELT TRACKING SYSTEM
3 / 5 ROLL
TROUGHING FRAME
PATENTED

APPLICATIONS

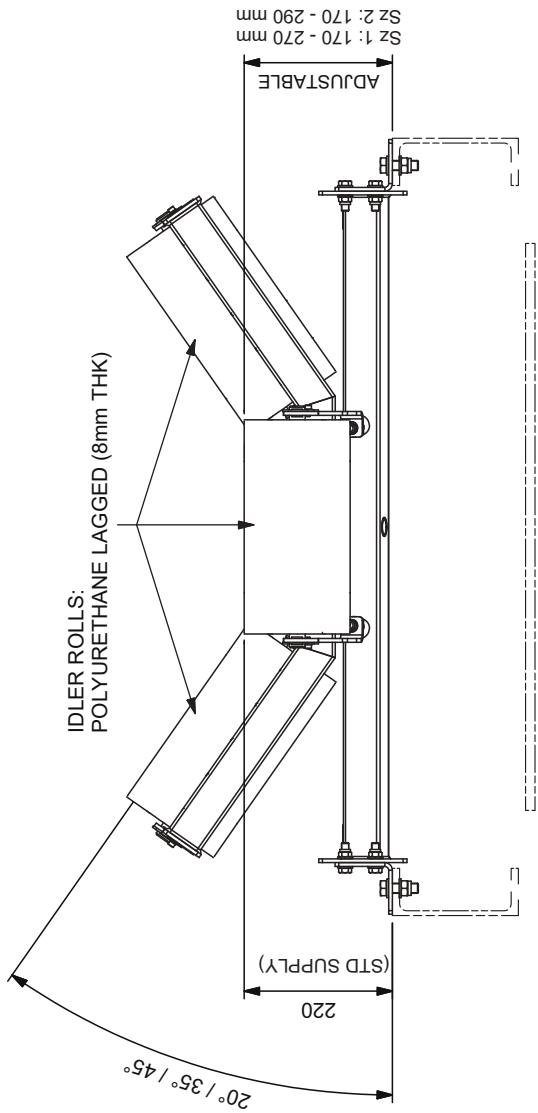
- Install the Belt Tracking System on the troughing side of the belt to centralise a misaligned belt, prevent spillage, decrease downtime, decrease maintenance and extend belt life.

FEATURES

- Easy installation.
- Low maintenance.
- Vibration free rolling action.
- Simple design.
- Operates in all conditions.
- Manufactured according to S.A.B.S. mounting standards.
- Fully sealed construction of bearing housing prevents ingress of material into the bearing unit.
- Robust construction for longer life.
- Proven polyurethane coated impact rolls, last up to 3 times longer than standard rubber lagged.

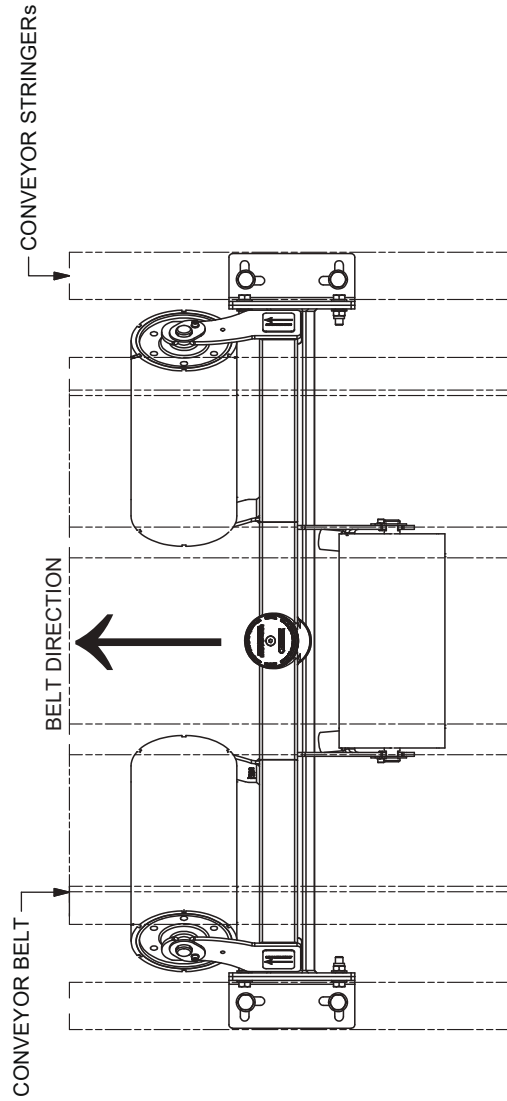
BELT TRACKING TROUGHING FRAME

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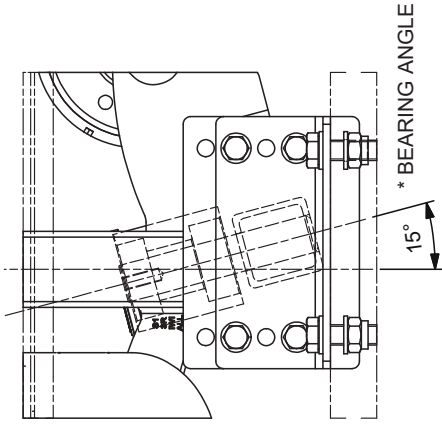
STANDARD CONSTRUCTION & FINISHES FOR BELT WIDTHS FROM:

400 - 2400



SIZE RANGE:
 - SIZE 1: 400 - 1200BW (3 ROLL)
 - SIZE 2: 1050 - 2400BW (3 & 5 ROLL)

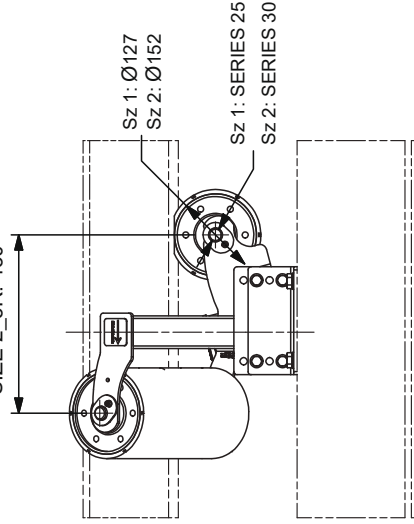
FEATURES & OPTIONS: BELT TRACKING TROUGHING FRAME (3-ROLL)



BELT DIRECTION



SIZE 1_3R: 330
 SIZE 2_3R: 415
 SIZE 2_5R: 430



STANDARD MOUNTING

DRW. No.

BTT-006

REV.

03

5. Handling

5.1. Receiving the goods

Check that the shipment contains all the items specified on the delivery note. If this does not match the delivery note or if the items show any transportation damage, **list it on the freight bill**. Describe the damage and the number of incorrect or faulty items and **contact your supplier immediately**.

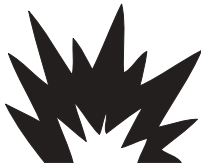
Defective parts should not be used under any circumstances. Claims must be made within 8 days from the arrival of goods. Brelko do not cover claims or exchange of product if installation was not carried out according to installation instructions.

5.2. Work Safety

Always use protective gloves and clothing. Always use a lifeline and soft-sole footwear when work will be carried out on raised platforms. Before you move a scraper or plough, check that it is securely attached to the lifting equipment. Always observe local safety regulations.



Before removing/installing equipment, lock out/tag out energy source to conveyor, and/or conveyor accessories.



Turn off and lock out/tag out energy source according to local standards.

If equipment will be installed in an enclosed area, test gas level or duct content before using a cutting torch or welding. Using a cutting torch or welding in an area with gas or dust may cause an explosion.

If using a cutting torch or welding machine, test atmosphere for gas level or dust content.

5.3. Handling

When scrapers are unloaded from the transportation vehicle onto customer’s platform, place them on boards spaced max 1m apart at a minimum of 5cm from the ground.

5.4. Storage

Scrapers can be stored unpacked or in transportation package. Scrapers must not be stored on top of one another, protect the scrapers by storing them in a cool dry area on a flat surface.

5.5. Preparations for installing Belt Scrapers

Before installation, check all measurements and any of the other geometric design

5.6. Recommended Tools List

BELT TRACKING TROUGHING SYSTEMS	
QTY	DESCRIPTION
2	EXTENSION CORD (30m MINIMUM)
1	PORT-A-PACK (OXY-ACETYLENE)
1	FLINT LIGHTER
1	ARC WELDER (INVERTER) 200AMP
1	CHIPPING HAMMER
1	ANGLE GRINDER
1	BABY GRINDER
1	5M TAPE MEASURE
1	NOZZLE CLEANER
1	SHIFTING SPANNER
1	PIPE WRENCH 650MM
1 SET	SOCKET SET 8MM TO 32MM
1	SOFT FACE HAMMER
2	SAFETY HARNESS
2	G-CLAMPS
1	JIMMY LEVER
1	TORCH (LED)
1 SET	SCREW DRIVER SET
1	CHALK LINE
1	SCRIBER
1	CENTRE PUNCH
1	HACK SAW
1	STANLEY KNIFE
1	4PD HAMMER

Recommended Tools List (continued...)

BELT TRACKING TROUGHING SYSTEMS	
QTY	DESCRIPTION
1	ANGLE FINDER
1	ELECTRIC DRILL
1 SET	ELECTRIC DRILL BITS
1	WELDING HELMET
1	FIRE EXTINGUISHER 9KG
1 SET	WELDING SPATS
1	WELDING APRON
1	FIRE BLANKET
1	SMALL BLUE TOOL BOX
1	MAGNETIC BASE DRILL
1 SET	12, 14, 18 SLUGGER BITS
2	FLAT RING SPANNER 13"
2	FLAT RING SPANNER 17"
2	FLAT RING SPANNER 19"
2	FLAT RING SPANNER 24"
2	FLAT RING SPANNER 30"
1	LONG NOSE PLIERS
1	PLIERS
1	BELT LIFTER
2	1 TON LEVER HOIST
4	1M NYLON SLING

6. Maintenance

Brelko Belt Tracking Systems are designed to operate with minimum maintenance. However, to maintain superior performance some service is required. When the Belt Tracking System(s) are installed a regular maintenance program should be set up. This program will ensure that the Belt Tracking System operates at optimal efficiency and problems can be identified and fixed before the Belt Tracking System stops working. All safety procedures for inspection of equipment (stationary or operating) must be observed. Service tasks can be done only with the conveyor stopped and by observing the correct lockout/tag-out procedures.

6.1. New Installation

After the new Belt Tracking System has run for a few days a visual inspection should be made to ensure the Belt Tracking System is performing properly. Make adjustments as needed.

6.2. Routine Visual Inspection (every 2~4 weeks)

A visual inspection of the Belt Tracking System and belt can determine:

- If the mounts are adjusted at the correct height for optimal roller contact;
- If the rollers are worn and needs to be replaced;
- If there is damage to the bearing or other components; and,
- If fugitive material is built up on the Belt Tracking System.

If any of the above conditions exist, a determination should be made on when the conveyor can be stopped for Belt Tracking Maintenance.

6.3. Routine Physical Inspection (every 6~8 weeks)

When the conveyor is not in operation and properly locked and tagged out perform a physical inspection of the Belt Tracking System performing the following tasks:

- Clean material build-up off of the Belt Tracking System.
- Closely inspect rollers for wear and any damage. Replace if needed.
- Ensure full roller to belt contact;
- Inspect the Belt Tracking System for damage;
- Inspect all fasteners for tightness and wear. Tighten or replace as needed.
- Replace any worn or damaged components i.e. bearings etc.
- Check the pressure of the Belt Tracking System on the belt. Adjust pressure if necessary.

When maintenance tasks are completed, test run the conveyor to ensure the Belt Tracking System is performing properly.

PARTS LIST - REF. DRW. No.: BTT-007

ITEM No.	DESCRIPTION	SIZE (mm)	BELT WIDTH (mm)	CODE
A.	Transom - Consisting of Spacer, Bolts, Nuts and Washers	60.3 SQR	400-1200	Specify belt width and height
		76.2 SQR	1050-2400	
B.	Idler Frame - Excluding Bearing Set.	60.3 SQR	400-1200	Specify belt width and height
		76.2 SQR	1050-2400	
C	Bearing set - Consisting of Deep Grooved Ball Bearing, Trust Bearing and Bearing Seal.	DIA 80mm	400-1200	004-145-0001
		DIA 110mm	1050-2400	004-145-0002
D	Idler Roll (Polyurethane Lagged)	Series 25	400-1200	Specify belt width
		Series 30	1050-2400	
F	Hardware Set - Including Bearing Spacer, Top Cap, Idler Roll Retaining Washers and locking Screws	Series 25	400-1200	003-200-0030
		Series 30	1050-2400	003-200-0031

NOTE! Always quote belt width.

ASSEMBLY INSTRUCTIONS

- Referring to the parts list, check that the correct parts and quantities have been supplied for the model and belt width of Belt Tracking System ordered.
- Proceed with installation as per installation guide.

SURVEY and GUIDELINES

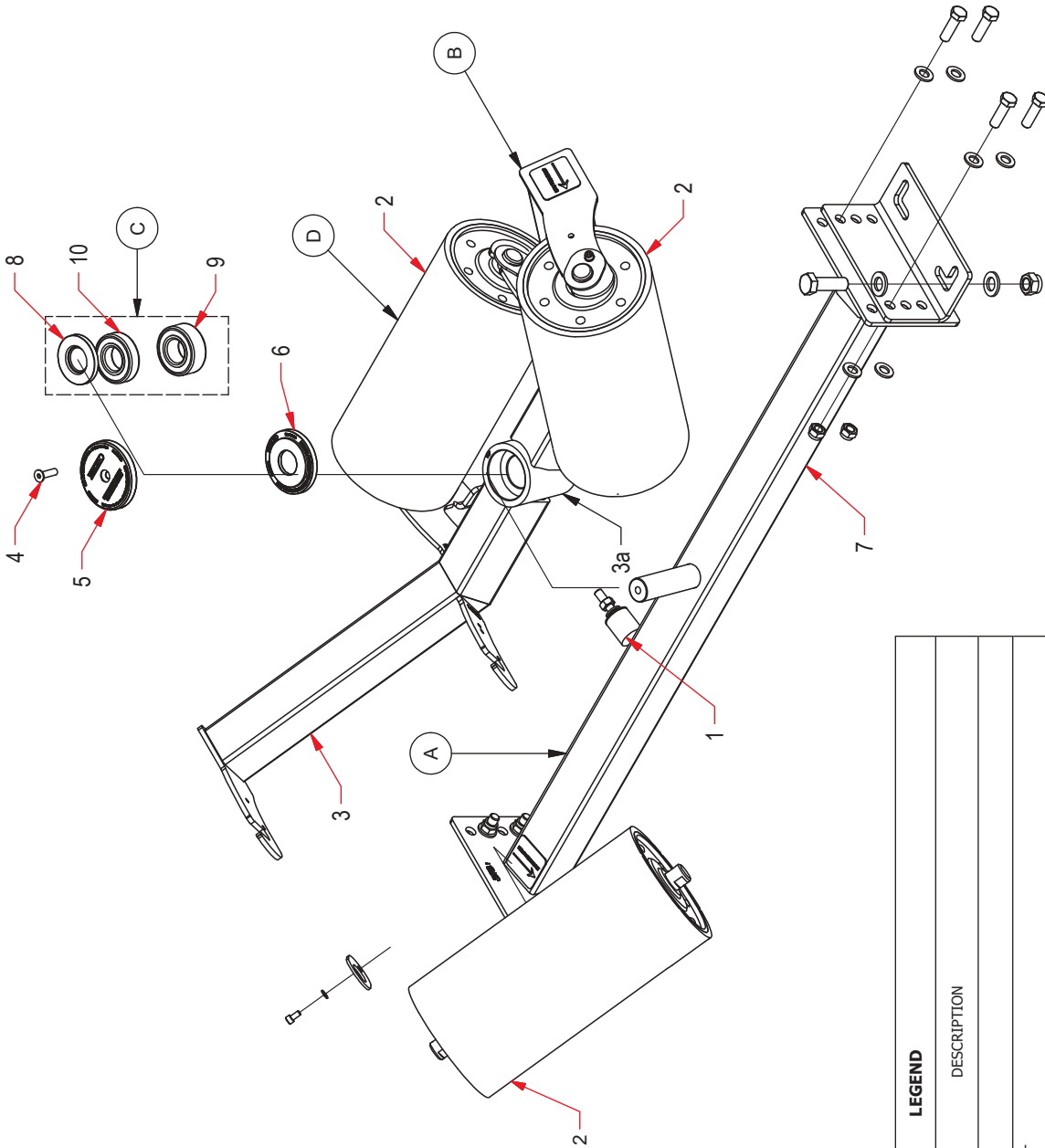
SURVEY

- Before installing the Belt Tracking System, carefully inspect the entire length of the conveyor belt. Identify areas of conveyor belt misalignment. Contributing factors include concave pulleys, where the centre of the pulley has collapsed, and uneven rubber wear on pulleys.
- Tell-tale marks indicate problem areas where a drifting conveyor belt has come into contact with the structure for instance, damaged drop brackets and structure.
- Tail, head and take-up pulleys identify areas of greatest damage caused by badly aligned belts.

GUIDELINES

- One correctly installed Belt Tracking System can control misalignment for about 30 metres of belt and need only be installed on areas where misalignment occurs.
- Always install the Belt Tracking System ahead of the problem area.
- To obtain maximum belt alignment, use the maximum face length of the Belt Tracking System. This ensures that you obtain the optimum working life from the Belt Tracking System.
- Insufficient traction between the belt centralising idler frame set and the belt leads to severe rubber wear. Although the Belt Tracking System will kick in and control the belt, there won't be enough tension to successfully centre the belt on the Belt Tracking System. This results in chafing of the Belt Tracking System polyurethane lagged rollers. By increasing the tension; the Belt Tracking System will centralise the belt and return to a state of equilibrium.

BELT TRACKING TROUGHING FRAME



LEGEND	
COMPONENT I.D.	DESCRIPTION
A	TRANSOM ASSEMBLY
B	IDLER FRAME - EXCLUDING BEARING SET
C	BEARING SET - CONSISTING OF DEEP-GROOVED BALL BEARING, THRUST BEARING & BEARING SEAL
D	IDLER ROLL - POLYURETHANE LAGGED
F	HARDWARE SET - INCLUDING BEARING SPACER, TOP CAP, IDLER ROLL RETAINING WASHERS & LOCKING SCREWS

INSTALLATION GUIDE - REF. DRW. No.: BTT-008

1. After identifying the problem area on the load-carrying side of the belt, prepare to install the Belt Tracking System ahead of the problem area, ensuring that it is installed before transitional idlers and after loading chutes.
2. Position the Belt Tracking System in place of an existing idler set, before the problem area. For heavy laden belts, install the Belt Tracking System between two of the existing idler sets, before the problem area.
 - Note: The Belt Tracking System is direction sensitive and therefore has to be installed correctly. Each Belt Tracking System has "Belt Direction Labels" on the frame.
3. Bolt the Belt Tracking System on to the structure. Before tightening, ensure the Belt Tracking System is perpendicular to the structure. Once completed, tighten all bolts.
 - Note: - Ensure all the rollers contact the belt.
 - Note: - Adjust the gap between the roller frame rubber stoppers (x) and transom (x) to +-5mm.
4. Installation is now complete, start the conveyor belt to test the Belt Tracking System.
 - Note: - If the desired steering is not achieved increase or decrease the gap between the roller frame rubber stoppers transom (x) until the desired result is achieved.
5. If the problem still persists, knock the existing standard troughing frames perpendicular to the structure before and after the Belt Tracking System.
6. Remove any other tracking devices in front of or behind the Belt Tracking System, as they will reduce or interfere with the performance of the Belt Tracking System.

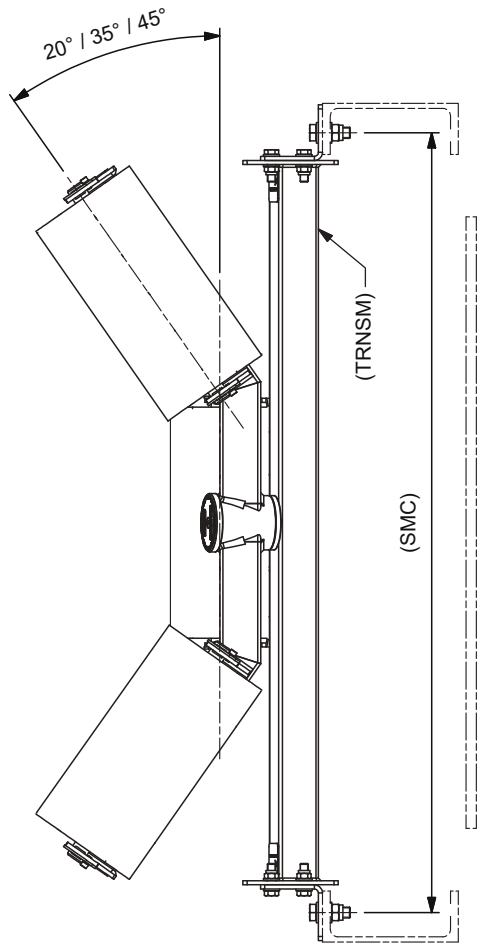
CAUTION!!!

This equipment should only be installed, operated & maintained by people competent and familiar with conveyor systems. Improper use or adjustment can result in serious personal injury or damage to equipment.

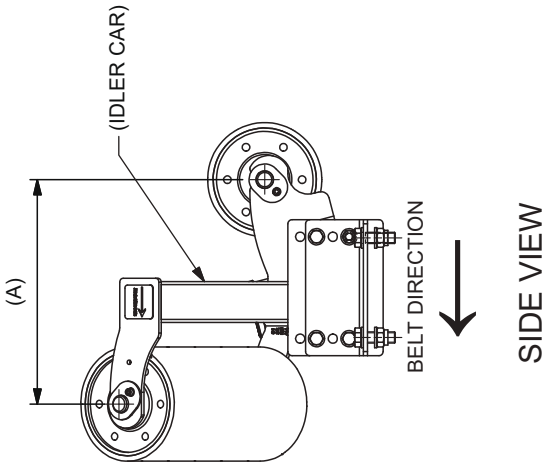
IF IN DOUBT ASK!!!

BELT TRACKING TROUGHING FRAME

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FRONT VIEW



SIDE VIEW

BELT TRACKER - TROUGHING FRAME - 3 ROLL																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																
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B	390	450	500	560	610	660	710	760	810	860	SMC = "STRINGER MOUNTING CENTERS"												910	960	1010	1060	1110	1160	1210	1260	1310	1360	1410	1460	1510	1560	1610	1660	1710	1760	1810	1860	1910	1960	2010	2060	2110	2160	2210	2260	2310	2360	2410	2460	2510	2560	2610	2660	2710	2760	2810	2860	2910	2960	3010	3060	3110	3160	3210	3260	3310	3360	3410	3460	3510	3560	3610	3660	3710	3760	3810	3860	3910	3960	4010	4060	4110	4160	4210	4260	4310	4360	4410	4460	4510	4560	4610	4660	4710	4760	4810	4860	4910	4960	5010	5060	5110	5160	5210	5260	5310	5360	5410	5460	5510	5560	5610	5660	5710	5760	5810	5860	5910	5960	6010	6060	6110	6160	6210	6260	6310	6360	6410	6460	6510	6560	6610	6660	6710	6760	6810	6860	6910	6960	7010	7060	7110	7160	7210	7260	7310	7360	7410	7460	7510	7560	7610	7660	7710	7760	7810	7860	7910	7960	8010	8060	8110	8160	8210	8260	8310	8360	8410	8460	8510	8560	8610	8660	8710	8760	8810	8860	8910	8960	9010	9060	9110	9160	9210	9260	9310	9360	9410	9460	9510	9560	9610	9660	9710	9760	9810	9860	9910	9960	10010	10060	10110	10160	10210	10260	10310	10360	10410	10460	10510	10560	10610	10660	10710	10760	10810	10860	10910	10960	11010	11060	11110	11160	11210	11260	11310	11360	11410	11460	11510	11560	11610	11660	11710	11760	11810	11860	11910	11960	12010	12060	12110	12160	12210	12260	12310	12360	12410	12460	12510	12560	12610	12660	12710	12760	12810	12860	12910	12960	13010	13060	13110	13160	13210	13260	13310	13360	13410	13460	13510	13560	13610	13660	13710	13760	13810	13860	13910	13960	14010	14060	14110	14160	14210	14260	14310	14360	14410	14460	14510	14560	14610	14660	14710	14760	14810	14860	14910	14960	15010	15060	15110	15160	15210	15260	15310	15360	15410	15460	15510	15560	15610	15660	15710	15760	15810	15860	15910	15960	16010	16060	16110	16160	16210	16260	16310	16360	16410	16460	16510	16560	16610	16660	16710	16760	16810	16860	16910	16960	17010	17060	17110	17160	17210	17260	17310	17360	17410	17460	17510	17560	17610	17660	17710	17760	17810	17860	17910	17960	18010	18060	18110	18160	18210	18260	18310	18360	18410	18460	18510	18560	18610	18660	18710	18760	18810	18860	18910	18960	19010	19060	19110	19160	19210	19260	19310	19360	19410	19460	19510	19560	19610	19660	19710	19760	19810	19860	19910	19960	20010	20060	20110	20160	20210	20260	20310	20360	20410	20460	20510	20560	20610	20660	20710	20760	20810	20860	20910	20960	21010	21060	21110	21160	21210	21260	21310	21360	21410	21460	21510	21560	21610	21660	21710	21760	21810	21860	21910	21960	22010	22060	22110	22160	22210	22260	22310	22360	22410	22460	22510	22560	22610	22660	22710	22760	22810	22860	22910	22960	23010	23060	23110	23160	23210	23260	23310	23360	23410	23460	23510	23560	23610	23660	23710	23760	23810	23860	23910	23960	24010	24060	24110	24160	24210	24260	24310	24360	24410	24460	24510	24560	24610	24660	24710	24760	24810	24860	24910	24960	25010	25060	25110	25160	25210	25260	25310	25360	25410	25460	25510	25560	25610	25660	25710	25760	25810	25860	25910	25960	26010	26060	26110	26160	26210	26260	26310	26360	26410	26460	26510	26560	26610	26660	26710	26760	26810	26860	26910	26960	27010	27060	27110	27160	27210	27260	27310	27360	27410	27460	27510	27560	27610	27660	27710	27760	27810	27860	27910	27960	28010	28060	28110	28160	28210	28260	28310	28360	28410	28460	28510	28560	28610	28660	28710	28760	28810	28860	28910	28960	29010	29060	29110	29160	29210	29260	29310	29360	29410	29460	29510	29560	29610	29660	29710	29760	29810	29860	29910	29960	30010	30060	30110	30160	30210	30260	30310	30360	30410	30460	30510	30560	30610	30660	30710	30760	30810	30860	30910	30960	31010	31060	31110	31160	31210	31260	31310	31360	31410	31460	31510	31560	31610	31660	31710	31760	31810	31860	31910	31960	32010	32060	32110	32160	32210	32260	32310	32360	32410	32460	32510	32560	32610	32660	32710	32760	32810	32860	32910	32960	33010	33060	33110	33160	33210	33260	33310	33360	33410	33460	33510	33560	33610	33660	33710	33760	33810	33860	33910	33960	34010	34060	34110	34160	34210	34260	34310	34360	34410	34460	34510	34560	34610	34660	34710	34760	34810	34860	34910	34960	35010	35060	35110	35160	35210	35260	35310	35360	35410	35460	35510	35560	35610	35660	35710	35760	35810	35860	35910	35960	36010	36060	36110	36160	36210	36260	36310	36360	36410	36460	36510	36560	36610	36660	36710	36760	36810	36860	36910	36960	37010	37060	37110	37160	37210	37260	37310	37360	37410	37460	37510	37560	37610	37660	37710	37760	37810	37860	37910	37960	38010	38060	38110	38160	38210	38260	38310	38360	38410	38460	38510	38560	38610	38660	38710	38760	38810	38860	38910	38960	39010	39060	39110	39160	39210	39260	39310	39360	39410	39460	39510	39560	39610	39660	39710	39760	39810	39860	39910	39960	40010	40060	40110	40160	40210	40260	40310	40360	40410	40460	40510	40560	40610	40660	40710	40760	40810	40860	40910	40960	41010	41060	41110	41160	41210	41260	41310	41360	41410	41460	41510	41560	41610	41660	41710	41760	41810	41860	41910	41960	42010	42060	42110	42160	42210	42260	42310	42360	42410	42460	42510	42560	42610	42660	42710	42760	42810	42860	42910	42960

7. Bearing Replacement Guide - REF. DRW. BTT-007

In order to replace the Bearing housing the following must be followed.

- 7.1. Remove the idler roller retaining washers (1) and the idler rollers (2) from the idler frame (3).
Note: This step must be done carefully to prevent misplacing or losing any components.
- 7.2. Remove the locking screw (4), top cap (5), idler frame (3) and bearing spacer (6) from the transom (7).
Note: This step must be done carefully to prevent misplacing or losing any components.
- 7.3. Remove the bearing seal (8), thrust bearing (9) and deep grooved ball bearing (10) from the bearing housing (3a).
- 7.4. Replace worn and/or damaged bearings and bearing seal with the new components.
- 7.5. Re-assemble the Belt Tracking System.
- 7.6. With reference to the installation guide continue with the installation.

CONVEYOR BELT & EQUIPMENT CHECK LIST / QCP

CUSTOMER DETAILS

Customer Name:	Contact Number:
Attention:	Date of Inspection
Inspected By	Brelko Representative

CONVEYOR DIMENSIONS

Belt Number:	Material Carried:	Belt Speed:	
Belt Length:	Belt Width:	Troughing Angle:	
Top Cover Condition:		Bottom Cover Condition:	
Splice:	Yes <input type="checkbox"/> No <input type="checkbox"/>	Clip Joint:	Yes <input type="checkbox"/> No <input type="checkbox"/>
Conveyor Running	Yes <input type="checkbox"/> No <input type="checkbox"/>	Inspection Tags:	Yes <input type="checkbox"/> No <input type="checkbox"/>
Edge Damage:	Yes <input type="checkbox"/> No <input type="checkbox"/>	Cover Strip:	Yes <input type="checkbox"/> No <input type="checkbox"/>
Comments:			

HEAD END / HEAD CHUTE

Chute Condition:	Head Pulley Lagging:
Snub Pulley Lagging:	Build up:
Belt Movement:	
Comments:	

IDLER CHECK

Trough Idler Condition:	Return Idler Condition:
Troughing Frame Condition:	Return Frame Condition:
Comments:	

PRIMARY SCRAPER

Position Correct:	Yes <input type="checkbox"/> No <input type="checkbox"/>	Type of Primary Scraper installed:	
<small>(Contact of Scraper Blade must be between 10 to 30 degrees, under the pulley horizontal line.)</small>			
Mounts firmly mounted:	Yes <input type="checkbox"/> No <input type="checkbox"/>	All bolts, nuts tightened:	Yes <input type="checkbox"/> No <input type="checkbox"/>
Adequate Tensioning:	Yes <input type="checkbox"/> No <input type="checkbox"/>	All Caps, Denso Tape in place:	Yes <input type="checkbox"/> No <input type="checkbox"/>
Housekeeping:			
Chute Material build up:			
Blade Wear:	Low <input type="checkbox"/> Medium <input type="checkbox"/> High <input type="checkbox"/>	Cleaning:	Poor <input type="checkbox"/> Fair <input type="checkbox"/> Good <input type="checkbox"/>
Comments:			

SECONDARY SCRAPER #1

Type / Model of Secondary Scraper Installed:			
Positioning Correct: <input type="checkbox"/>			
<small>(Scraper blade must preferably be a minimum 100mm from pulley tangent.)</small>			
All Caps, Denso Tape in Place:	Yes <input type="checkbox"/> No <input type="checkbox"/>	Mounts firmly mounted:	Yes <input type="checkbox"/> No <input type="checkbox"/>
All Bolts & Nuts Tightened:	Yes <input type="checkbox"/> No <input type="checkbox"/>	Adequate tension/adjustment:	Yes <input type="checkbox"/> No <input type="checkbox"/>
Angle Correct Set:	Yes <input type="checkbox"/> No <input type="checkbox"/>	Carrier Frame cut to size	Yes <input type="checkbox"/> No <input type="checkbox"/>
<small>Angle of scraper must be 90 degrees to the conveyor belt, dependant on conditions.</small>			
Chute / Material build up:	Yes <input type="checkbox"/> No <input type="checkbox"/>	Housekeeping:	
Blade wear:	Low <input type="checkbox"/> Medium <input type="checkbox"/> High <input type="checkbox"/>	Cleaning:	Poor <input type="checkbox"/> Fair <input type="checkbox"/> Good <input type="checkbox"/>
Comments:			

SECONDARY SCRAPER #2

Type / Model of Secondary Scraper Installed:																
Positioning Correct:																
Scraper blade must preferably be a minimum 100mm from pulley tangent.																
All Caps, Denso Tape in Place:			Yes		No		Mounts firmly mounted:			Yes		No				
All Bolts & Nuts Tightened:			Yes		No		Adequate tension/adjustment:			Yes		No				
Angle Correct Set:			Yes		No		Carrier Frame cut to size			Yes		No				
Angle of scraper must be 90 degrees to the conveyor belt, dependant on conditions.																
Chute / Material build up:			Yes		No		Housekeeping:									
Blade wear:			Low		Medium		High		Cleaning:		Poor		Fair		Good	
Comments:																

TAKE UP PULLEYS / COUNTERWEIGHT / PLOUGH

Type / Model of Plough Installed:													
Are Flat Return Idlers Installed:		(In front)		Yes		No		(Behind)		Yes		No	
Any excessive belt movement:		Yes		No		Adequate space for material to fall off of conveyor belt				Yes		No	
Is the Plough firmly mounted:		Yes		No		Is the Safety Chain firmly mounted and correctly adjusted:				Yes		No	
Is the Plough Free moving:		Yes		No		Is the entire Blade / Nose Piece in contact with the conveyor belt:				Yes		No	
Housekeeping:													
Comments:													

CONVEYOR BELT TRACKING / ALIGNMENT

Is the Belt Tracking centre:		Yes		No		Are there any Tracking Systems installed:			Troughing		Return			
Is there any visible damage to structure caused by poor belt tracking:						Yes			No					
Conveyor belt length:						Are the tracking systems correctly positioned:			Yes		No			
Are the tracking systems firmly mounted:				Yes		No		Are all bolts & nuts tightened:			Yes		No	
Are all Idlers in contact with the Belt - Adequate Tension on the system:						Yes		No		Housekeeping:				
Comments:														

LOADING / TRANSFER CHUTE

Chute Condition:		Poor		Fair		Good		Material loading in centre of conveyor belt:						
Dead Boxes:		Yes		No		Deflector Plates:			Yes		No		Drop Heights:	
Tail Pulley Condition		Good		Fair		Poor								
Comments:														

KEYSKIRTING®

Size of Keyskirt®:		1	2	3	4	Length of Keyskirt® Installed :								
Positioning of Keyskirt® :						Other Product used as Skirting			Yes		No		State	
Mounting Arrangement		Std.			Offset			Other						
All bolts & nuts securely fastened:				Yes		No		Housekeeping:						
Comments:														

FEEDBOOTS

Type of Feedboot installed:		Universal		Combination		Is the system correctly positioned:		Yes		No	
						(System to be positioned centrally to the load area.)					
Drop Height:						Is the system securely mounted:		Yes		No	
All Bolts & Nuts tightened:		Yes		No		Condition of Idlers:		Poor		Fair	
Lead in and lead out Idlers in place:		Yes		No		Condition of UHMW Liners:		Low		Medium	
Housekeeping:											
Comments:											

HI - IMPACT SYSTEM

Type of Hi - Impact system installed:											
Is the system correctly positioned:				Yes		No		Drop heights:			
System to be positioned centrally to the load area.											
Is the system securely mounted:				Yes		No		All bolts & nuts tightened:		Yes	
Are all Idlers in contact with the belt:				Yes		No		Idler condition:		Poor	
BTA Condition:				Poor		Fair		Are chains / D shackles in place & securely fastened:		Yes	
All Hardware in Good Condition:				Yes		No		Housekeeping:			
Comments:											

AIR CANNONS

Size of Air Cannon Installed:		5ltr		Quantity		10ltr		Quantity			
		25ltr		Quantity		50ltr		Quantity			
		100ltr		Quantity		200ltr		Quantity			
Is the Air Cannon securely fastened onto the structure:				Yes		No		Is an Air Lance installed:		Yes	
Size of the Air Lance:								Are the Air Cannons correctly positioned:		Yes	
Power supply:								Air supply:			
Operating system:		Single timer		PLC		Manual push button		Sequential			
All Bolts & Nuts securely tightened:				Yes		No		All components in good order:		Yes	
Distance between Air Cannon & Solenoid Valve:								Any Air Leaks in the Pipe Work:		No	
Is a Water Trap Installed:				Yes		No		Is a Lubricator installed:		Yes	
Distance from Air Cannon:								Distance from Air Cannon:			
Are the safety / warning signs in place and visible:				Yes		No		Housekeeping:			
Comments:											

TAIL PULLEY / PLOUGH

Type / Model of Plough Installed:											
Are Flat Return Idlers installed:		(In front)	Yes		No		(Behind)	Yes		No	
Any excessive belt movement:		Yes		No		Adequate space for material to fall off of conveyor belt:		Yes		No	
Is the Plough firmly mounted:		Yes		No		Is the Safety Chain firmly mounted and correctly adjusted:		Yes		No	
Is the Plough free moving:		Yes		No		Is the entire Blade / Nose Piece in contact with the conveyor belt:		Yes		No	
Housekeeping:											
Comments:											

Brelko Supervisor

Name: _____

Date: _____

Signature: _____

Customer

Name: _____

Date: _____

Signature: _____



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10. Trouble Shooting

Problem	Possible Cause	Possible Solution
Poor Tracking	Tracker belt contact pressure too low.	Increase belt contact pressure, refer to installation instructions.
	Tracker belt contact pressure too high.	Decrease belt contact pressure.
	Tracker installed in wrong direction.	Verify directional labels - refer to installation drawing.
	Tracker stoppers not correctly adjusted.	Adjust accordingly - refer to installation instructions.
	Belt not in contact with all idlers	Adjust Tracker to ensure all idlers are in full contact with the belt - refer to installation instructions.
Wear on Rollers / Roller failure	Belt not in contact with all idlers	Adjust Tracker to ensure all idlers are in full contact with the belt - refer to installation instructions.
	Belt contact pressure too high/low.	Adjust to correct pressure, refer to installation instructions.
No Frame Movement	Material build-up and ingress of material on frame or components.	Clean and remove.
	Bearing failure.	Repair or replace - refer installation instructions
	Belt contact pressure too high/low.	Adjust Tracker to ensure all idlers are in full contact with the belt - refer to installation instructions.
	Check Tracker and Belt troughing angle match	Replace Tracker with belt troughing angle.