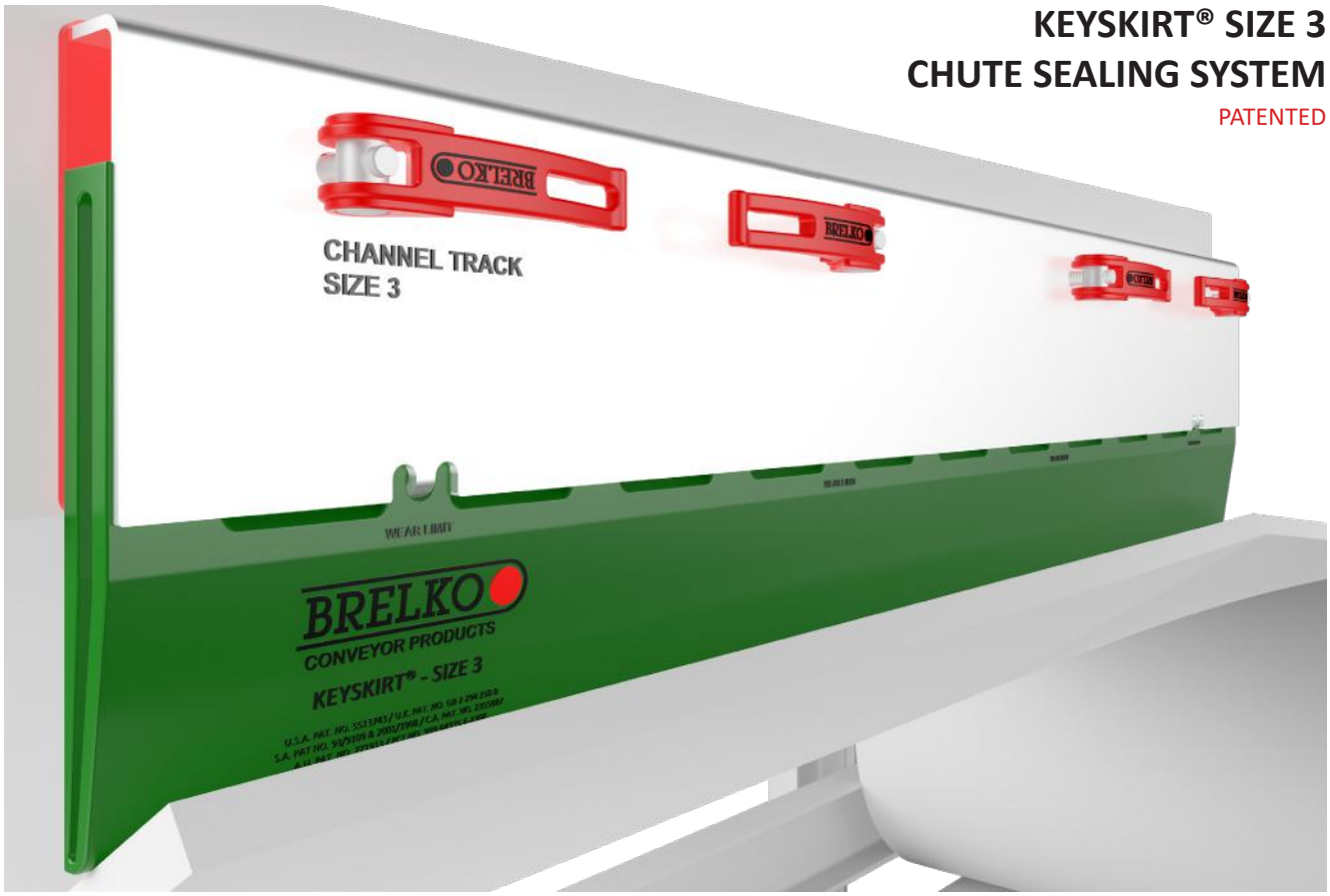
BRELKO®
CONVEYOR PRODUCTS

INSTALLATION, OPERATING & MAINTENANCE MANUAL

KEYSKIRT® SIZE 3
CHUTE SEALING SYSTEM

PATENTED



Project Name	:	.
Project Number	:	.
Order Number	:	.
	:	.
Model Number	:	.
Purchase Date	:	.
Purchased From	:	.
Installation Date	:	.
	:	.

Model number information can be found on the Label found on the scraper carton.
This information will be helpful for any future inquiries or questions about belt scraper replacement parts, specifications or troubleshooting.

P.O. Box 62392 Marshalltown 2107 Tel: +27 11 013 4000 Fax: +27 11 013 4150 E-Mail: sales@brelko.com Web: www.brelko.com

Table of Contents

P.O. Box 62392 Marshalltown 2107 Tel: +27 11 013 4000 Fax: +27 11 013 4150 E-Mail: sales@brelko.com Web: www.brelko.com

1. Disclaimer

Brelko conveyor products (Pty) Ltd hereby disclaims any liability for: damage due to contamination of the material; user's failure to inspect, maintain and take reasonable care of the equipment; injuries or damage resulting from use or application of this product contrary to instructions and specifications contained herein. Brelko's liability shall be limited to repair or replacement of equipment shown to be defective.

2. Safety Note

Observe all safety rules given herein along with owner and Government standards and regulations. Know and understand lockout/tag-out procedures as defined by National Standards Institutes, National Standard for Personnel Protection - Lockout/ Tag-out of Energy Sources - Minimum Safety Requirements and Occupational Health and Safety.

3. The following symbols may be used in this manual:

⚠ DANGER	Danger: Immediate hazards that will result in severe personal injury or death.
⚠ WARNING	Warning: Hazards or unsafe practices that could result in personal injury.
⚠ CAUTION	Caution: Hazards or unsafe practices that could result in product or property damages.
Important:	Important: Instructions that must be followed to ensure proper installation/operation of equipment.
Note:	Note: General statements to assist the reader.

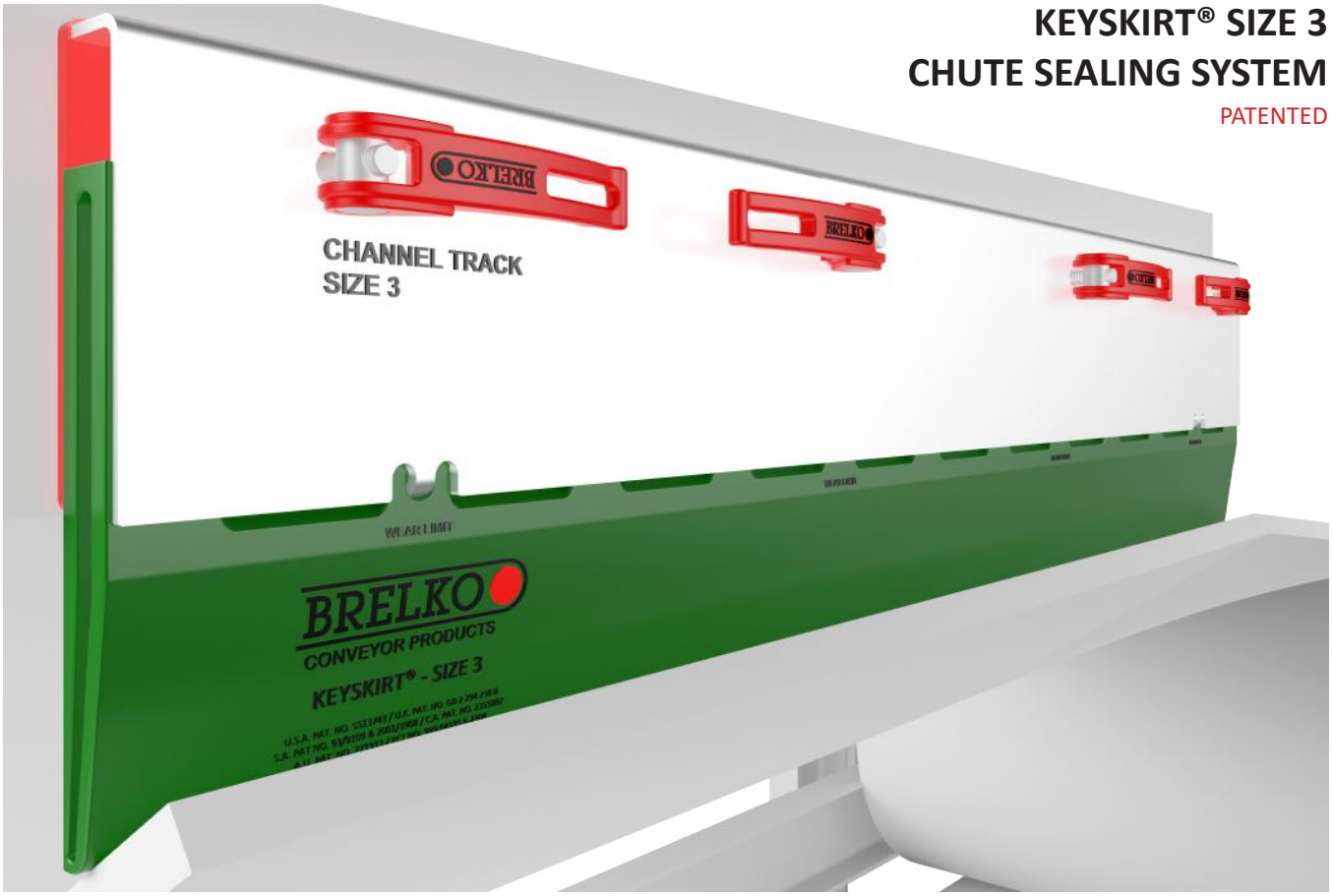
4. General Information

Brelko Keyskirt® is designed to operate with minimum maintenance. However, to maintain superior performance some service is required. When the Keyskirt® is installed a regular maintenance program should be set up. This program will ensure that the Keyskirt® operates at optimal efficiency and problems can be identified and fixed before the Keyskirt® stops working. All safety procedures for inspection of equipment (stationary or operating) must be observed. Only visual observations can be made while the belt is running. Service tasks can be done only with the conveyor stopped and by observing the correct lockout/Tag-out procedures.

P.O. Box 62392 Marshalltown 2107 Tel: +27 11 013 4000 Fax: +27 11 013 4150 E-Mail: sales@brelko.com Web: www.brelko.com

KEYSKIRT® SIZE 3
CHUTE SEALING SYSTEM

PATENTED



APPLICATIONS

- An effective chute sealing system designed to cope with spillage of large lump material where Size 1, 2 and 4 Keyskirts are liable to severe damage.
- Suitable for lump sizes over 150mm.

FEATURES

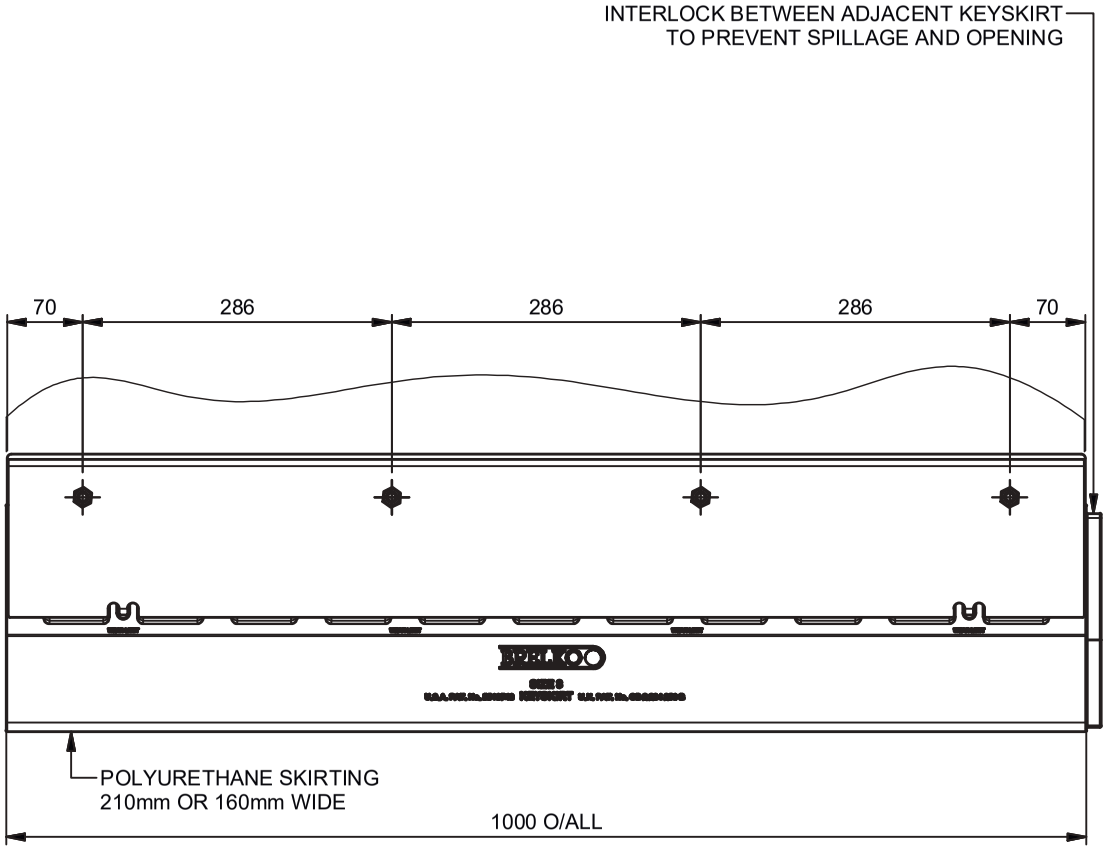
- Robust, cut and abrasion-resistant polyurethane sealing strip.
- Patented mounting system for easy strip replacement.
- Simple mounting allows easy and quick adjustment for sealing strip wear.
- Tongue and groove allows joining of more than one length.

POLYURETHANE GRADES

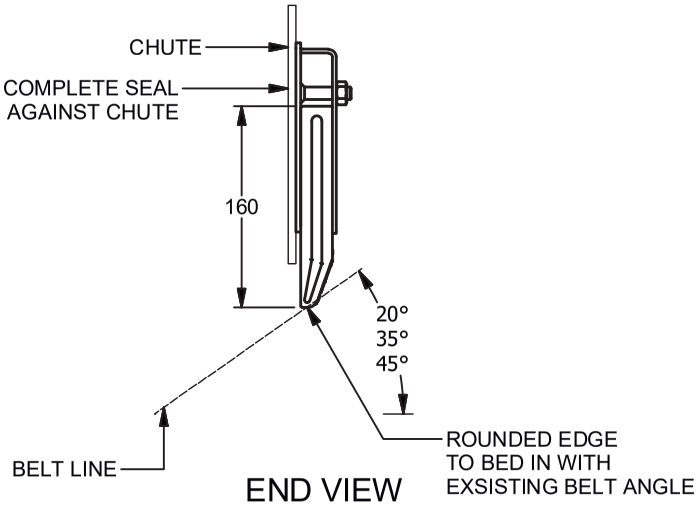
- Standard - 95SH(A)
- Fire Retardant - 95SH(A)

P.O. Box 62392 Marshalltown 2107 Tel: +27 11 013 4000 Fax: +27 11 013 4150 E-Mail: sales@brelko.com Web: www.brelko.com

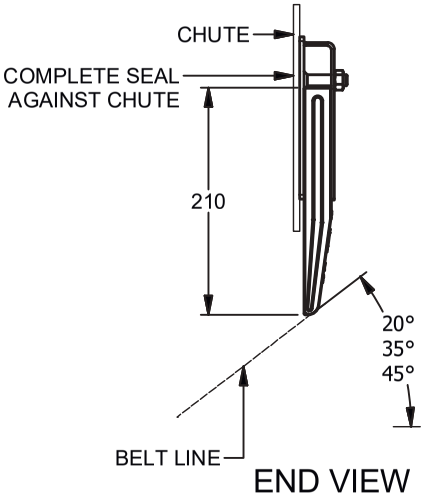
KEYSKIRT SIZE 3 - CHUTE SEALING SYSTEMS WITH POLYURETHANE SKIRTING



SIDE VIEW



END VIEW



END VIEW

STANDARD CONSTRUCTION & FINISHES

NOTE: FEATURES & OPTIONS SHOWN:
PLEASE REFER TO DETAILED MANUAL FOR INSTALLATION INSTRUCTIONS, MAINTENANCE & SPARE PARTS

DRW. No. KS3 - 018

REV. E

P.O. Box 62392 Marshalltown 2107 Tel: +27 11 013 4000 Fax: +27 11 013 4150 E-Mail: sales@brelko.com Web: www.brelko.com

BRELKO® CONVEYOR PRODUCTS

5. Handling

5.1. Receiving the goods

Check that the shipment contains all the items specified on the delivery note. If this does not match the delivery note or if the items show any transportation damage, **list it on the freight bill.** Describe the damage and the number of incorrect or faulty items and **contact your supplier immediately**.

Defective parts should not be used under any circumstances. Claims must be made within 8 days from the arrival of goods. Brelko do not cover claims or exchange of product if installation was not carried out according to installation instructions.

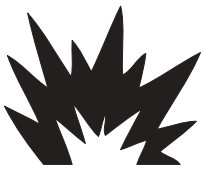
5.2. Work Safety

Always use protective gloves and clothing. Always use a lifeline and soft-sole footwear when work will be carried out on raised platforms. Before you move a scraper or plough, check that it is securely attached to the lifting equipment. Always observe local safety regulations.

⚠ WARNING

Before removing/installing equipment, lock out/tag out energy source to conveyor, and/or conveyor accessories.

Turn off and lock out/tag out energy source according to local standards.



If equipment will be installed in an enclosed area, test gas level or duct content before using a cutting torch or welding. Using a cutting torch or welding in an area with gas or dust may cause an explosion.

If using a cutting torch or welding machine, test atmosphere for gas level or dust content.

P.O. Box 62392 Marshalltown 2107 Tel: +27 11 013 4000 Fax: +27 11 013 4150 E-Mail: sales@brelko.com Web: www.brelko.com

5.3. Handling

When Keyskirt® are unloaded from the transportation vehicle onto customer's platform, place them on boards spaced max 1m apart at a minimum of 5cm from the ground.

5.4. Storage

Keyskirt® can be stored unpacked or in transportation package. Keyskirt® must not be stored on top of one another, protect the Keyskirt® by storing them in a cool dry area on a flat surface.

5.5. Preparations for installing Belt Keyskirt®

Before installation, check all measurements and any of the other geometric design

5.6. Recommended Tools List

BRELKO KEYSKIRT®	
QTY	**DESCRIPTION**
2	EXTENSION CORD (30m MINIMUM)
1	PORT-A-PACK (OXY-ACETYLENE)
1	PRICKER
1	COMBINATION GAUGE (WITH SPIRIT LEVEL)
1	STRAIGHT EDGE (1M MINIMUM)
1	90° SET SQUARE
1	5M TAPE MEASURE
1	ADJUSTABLE SPANNERS
2	RINGSET SPANNERS - M13, 15, 16, 17, 18, 19, 24
1	STANLEY KNIFE
1	HARD FACE HAMMER - 4 PD
1	SOFT FACE HAMMER - 1 KG
1	NYLON ROPE (3 M)
2	G-CLAMPS - 6" - 8"
1	JIMMY LEVER
1	INVERTER (200 AMP)
1	WELDING HELMET
1 PAIR	WELDING SPATS
1	WELDING APRON
1	FIRE EXTINGUISHER (9 KG)
1	ANGLE GRINDER
1	BABY GRINDER
1	FLINT LIGHTER
1	FIRE BLANKET
1	CHALK LINE

P.O. Box 62392 Marshalltown 2107 Tel: +27 11 013 4000 Fax: +27 11 013 4150 E-Mail: sales@brelko.com Web: www.brelko.com

6. Maintenance

Brelko Keyskirt® is designed to operate with minimum maintenance. However, to maintain superior performance some service is required. When the Keyskirt® is installed a regular maintenance program should be set up. This program will ensure that the Keyskirt® operates at optimal efficiency and problems can be identified and fixed before the Keyskirt® stops working. All safety procedures for inspection of equipment (stationary or operating) must be observed. Only visual observations can be made while the belt is running. Service tasks can be done only with the conveyor stopped and by observing the correct lockout/Tag-out procedures.

6.1. New Installation

After the new Brelko Keyskirt® has run for a few days a visual inspection should be made to ensure the Keyskirt® is performing properly.

6.2. Routine Visual Inspection (every 2~4 weeks)

A visual inspection of the Keyskirt® and the belt can determine:

- Check Keyskirt® for wear;
- Make sure that the clamps are tight;
- Make sure that the Keyskirt® is resting on the conveyor belt.

If any of the above conditions exist, a determination should be made on when the conveyor can be stopped for Keyskirt® Maintenance. When maintenance tasks are completed, test run the conveyor to ensure the Keyskirt® is performing properly.

P.O. Box 62392 Marshalltown 2107 Tel: +27 11 013 4000 Fax: +27 11 013 4150 E-Mail: sales@brelko.com Web: www.brelko.com

PARTS LIST - REF. DRW. No.: KS3-019

ITEM No.	DESCRIPTION	SIZE	LENGHT (m)	BELT WIDTH (mm)	CODE
A	Keyskirt® Standard Polyurethane - 210mm	Size 3	1	From 600mm upwards	9-2.9-1
	Keyskirt® Standard Polyurethane - 160mm	Size 3	1	From 600mm upwards	9-2.9-2
	Keyskirt® F.R.A.S.O.R. Polyurethane - 210mm	Size 3	1	From 600mm upwards	9-2.91-1
	Keyskirt® F.R.A.S.O.R. Polyurethane - 160mm	Size 3	1	From 600mm upwards	9-2.91-2
B	Keyskirt® channel track – C/W backing strip, nuts & washers - 210mm	SIZE 3	1	From 600mm upwards	9-1.2.3
	Keyskirt® channel track – C/W backing strip, nuts & washers - 160mm	SIZE 3	1	From 600mm upwards	9-1.2.4

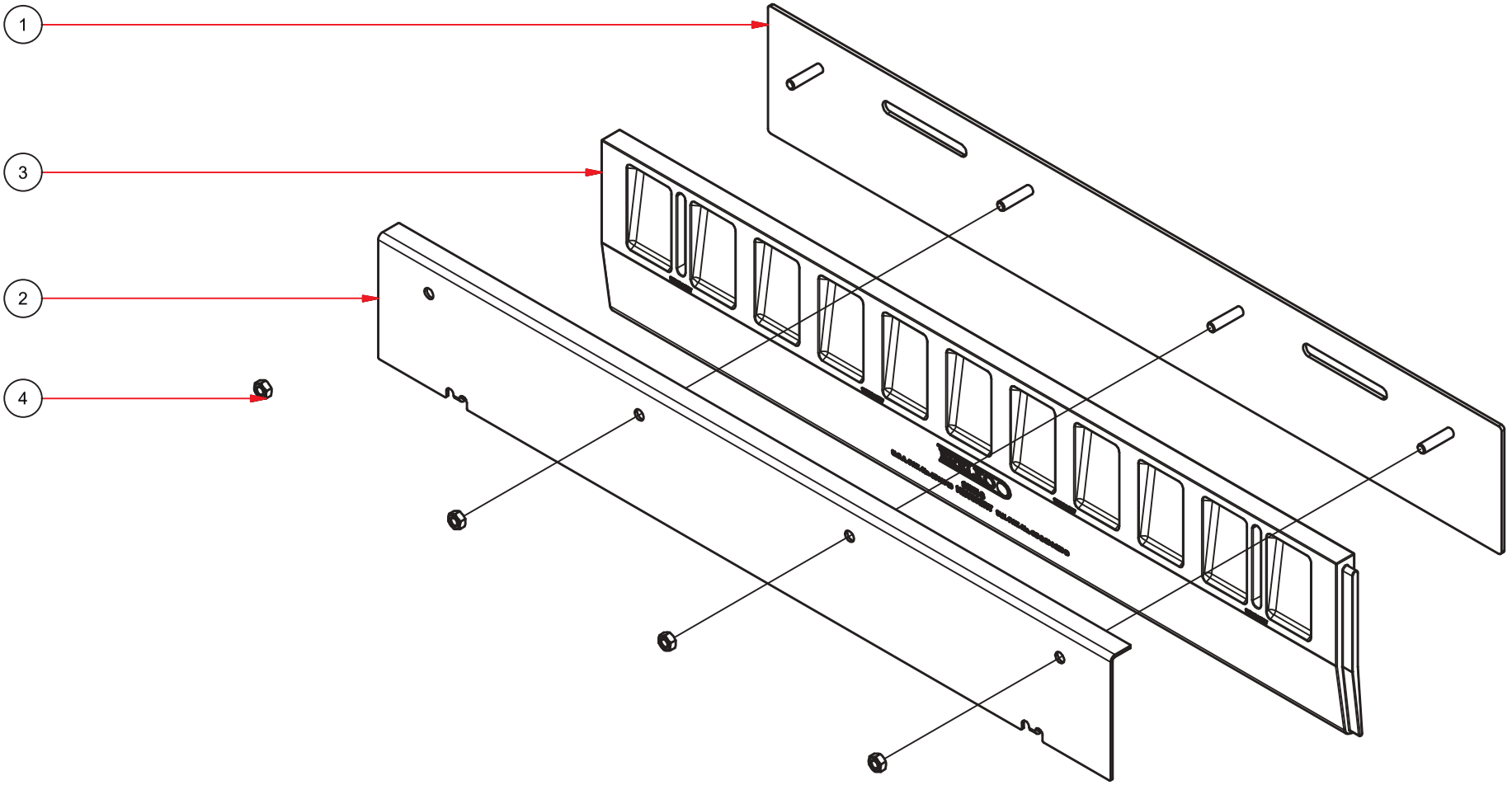
NOTE! Always quote belt width.

ASSEMBLY INSTRUCTIONS

1. Check that the correct quantities and size of components have been supplied as ordered by referring to parts list and DRW. No.: KS3-019.
2. Place polyurethane skirt (1) on backing plate (3).
3. Fit clamp plate (2) over skirt (1) and the studs of backing plate (3).
4. Ensure that the two guide pins on the clamp plate (2) engage in the slots of the skirt (1).
5. Tighten clamp nuts (4).

P.O. Box 62392 Marshalltown 2107 Tel: +27 11 013 4000 Fax: +27 11 013 4150 E-Mail: sales@brelko.com Web: www.brelko.com

KEYSKIRT SIZE 3 - CHUTE SEALING SYSTEM WITH POLYURETHANE SKIRTING



LEGEND	
COMPONENT I.D.	DESCRIPTION
1	BACKING STRIP C/W STUDS
2	CHANNEL TRACK
3	KEYSKIRT SIZE 3 (PLEASE SPECIFY SIZE)
4	M12 NUTS

PARTS LIST: 210mm WIDE (STD) OR 160mm (ON REQUEST).

DRW. No. KS3 - 019

REV. E

P.O. Box 62392 Marshalltown 2107 Tel: +27 11 013 4000 Fax: +27 11 013 4150 E-Mail: sales@brelko.com Web: www.brelko.com

BRELKO® CONVEYOR PRODUCTS

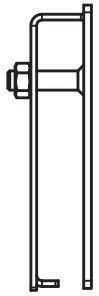
INSTALLATION GUIDE - REF. DRW. No.: KS3-020

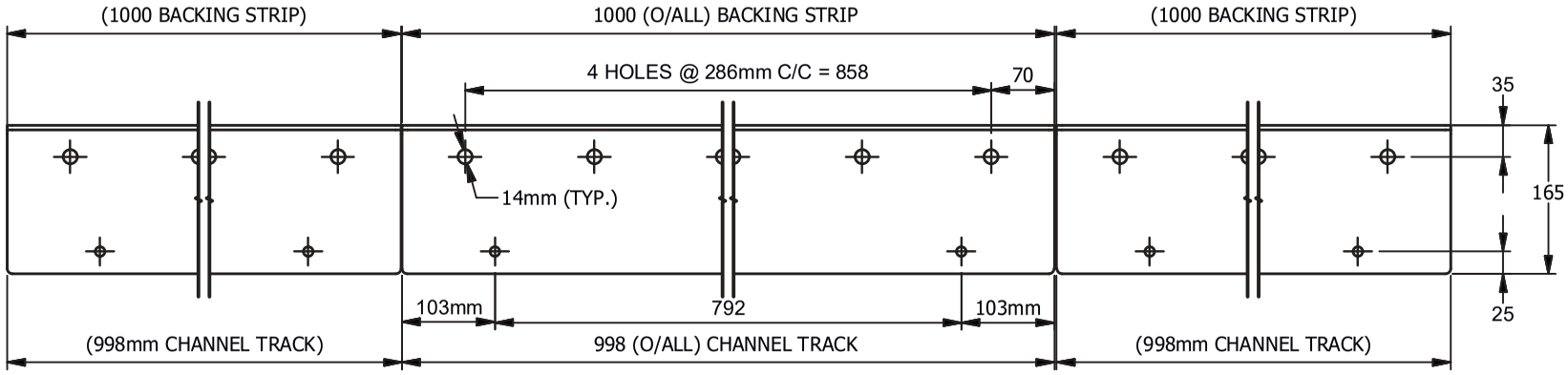
1. Size -3 Keyskirt® is used where the particle sizes and drop height could damage Size -1, -2 and -4 Keyskirt®.
2. Size -3 Keyskirt® can also be used as a side wall on a flat belt, where limited spillage can be tolerated.
3. Position the backing plates (1000mm long) on the chute sides as indicated on DRW. No.: KS-3-020.
4. Weld in position.
5. Fit Keyskirt® and outer clamp plate. Ensure that the two vertical grooves in the Keyskirt® engage with the pins in the backing plate.
6. Rest the Keyskirt® on the conveyor belt and finger tighten the clamp plate nuts.
7. Ensure adjacent lengths of Keyskirt® engage at their ends.
8. Finally adjust the Keyskirt® to lightly touch the conveyor and tighten the clamp plate nuts.
9. Check running of conveyor to ensure there are no high spots or thicker sections which could foul the Keyskirt®.

P.O. Box 62392 Marshalltown 2107 Tel: +27 11 013 4000 Fax: +27 11 013 4150 E-Mail: sales@brelko.com Web: www.brelko.com

KEYSKIRT SIZE 3 - CHUTE SEALING SYSTEMS WITH POLYURETHANE SKIRTING

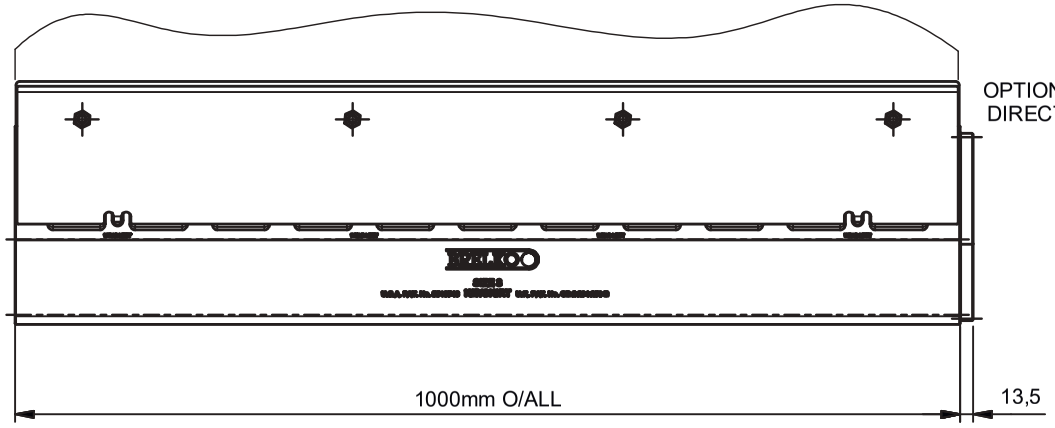
CHANNEL TRACK





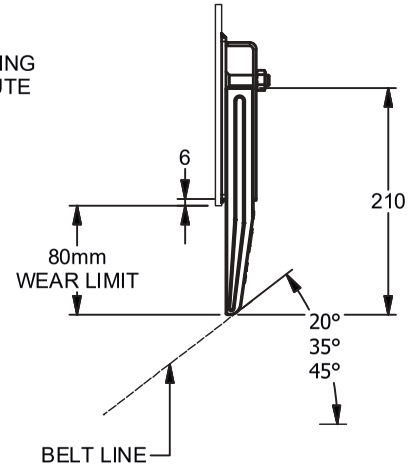
END VIEW

SIDE VIEW

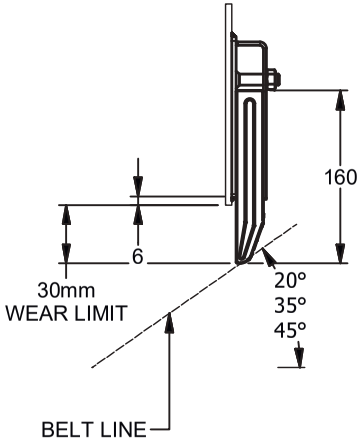


SIDE VIEW

OPTIONAL MOUNTING
DIRECTLY TO CHUTE



END VIEW



END VIEW

STANDARD CONSTRUCTION & FINISHES

INSTALLATION DETAIL: STANDARD MOUNT

DRW. No. KS3 - 020

REV. E

P.O. Box 62392 Marshalltown 2107 Tel: +27 11 013 4000 Fax: +27 11 013 4150 E-Mail: sales@brelko.com Web: www.brelko.com

BRELKO® CONVEYOR PRODUCTS

7. Procedure for Replacing Keyskirt®

Repair/replace Keyskirt® components when, general maintenance tasks are preformed, damage due to accelerated wear, Keyskirt® damage due to clip joints, overloading etc.

7.1. Request permit to work from an authorised person, who will isolate and lock out the belt.

7.2. Loosen the locknuts and then remove the Keyskirt®.

7.3. Keyskirt® replacement:

Refer to Brelko installation instructions for Keyskirt® model in use.

If Keyskirt® damaged occur follow the steps below to replace individual or all of the Keyskirt:

7.3.1 Ensure that the chute / belt clearance is sufficient as shown on the relevant drawings.

7.3.2 Mark out and weld the channel backing strips to the chute sides as shown on the drawing.

Note: If no backing strip is used refer to technical bulletin KEY1 – 01/99, available on request.

7.3.3 Where there is a long run of skirting check that the drag is not excessive. (Refer to data – see DRW. No.: KS1-007). It may be necessary to adjust the mounting angle of the Keyskirt® to reduce drag. Brelko "KeyKlamps" are recommended for quick replacement of Keyskirt®.

7.3.4 Keyskirt® is supplied in 10m lengths. They can be cut to size and also joined using suitable cold splicing compounds. (See technical bulletin KEY2 - 01/99, available on request).

7.3.5 Keyskirt® should be replaced when the ribs are worn away.

7.3.6 No running adjustments are required.

7.3.7 To further enhance the sealing benefit of Keyskirt® we recommend the installation of Brelko Feedboots at the various conveyor load points.

7.3.8 Ensure that the conveyor belt has been properly aligned and is tracking true so as to avoid Keyskirt® slipping off the belt edge.

7.3.9 Clear up any loose items which resulted from your work.

P.O. Box 62392 Marshalltown 2107 Tel: +27 11 013 4000 Fax: +27 11 013 4150 E-Mail: sales@brelko.com Web: www.brelko.com

BRELKO®
CONVEYOR PRODUCTS

CUSTOMER: _____ CODE: [ ][ ][ ] - [ ][ ]

Nº: 25853

ATTENTION: _____ CONTACT TEL: _____

CONTRACT/ORDER No.: _____ DATE IN: _____

JOB CARD
SERVICE WAYBILL

BELT No.	BELT SIZE	EQUIPMENT TYPE	MOUNT TYPE	EQUIPMENT CONDITION (AVERAGE / GOOD / EXCELLENT)	INSPECTION FINDINGS: BELT SCRAPER / PRODUCT: PRODUCT LIFE REMAINING (LOW / MEDIUM / HIGH)	INSPECTION FINDINGS: BELT SCRAPER / PRODUCT: CLEANING (AVERAGE / GOOD / EXCELLENT)	INSPECTION FINDINGS: CONVEYOR BELT and CHUTE: TOP COVER: NEW / EVEN	INSPECTION FINDINGS: CONVEYOR BELT and CHUTE: TOP COVER: GROOVES / WORN / UNEVEN	INSPECTION FINDINGS: CONVEYOR BELT and CHUTE: TOP COVER: PROTRUSIONS (CLIPS / SPLICED / LOOSE PATCH)	INSPECTION FINDINGS: CONVEYOR BELT and CHUTE: BUILD-UP: EXCESSIVE	INSPECTION FINDINGS: CONVEYOR BELT and CHUTE: BUILD-UP: AVERAGE	INSPECTION FINDINGS: CONVEYOR BELT and CHUTE: BUILD-UP: LITTLE	WORK DONE or ACTION RECOMMENDED: SPARES FITTED Mine Spares = M / Brelko Spares = B: BLADES / HOLDERS	MOUNTS	CARRIER ASSEMBLY	SPINDLES	SKIRTING	OTHER SPARES	ADJUST SCRAPER SET	TIGHTEN LOOSE NUTS & BOLTS	FURTHER INVESTIGATION	CLEANED	IMPORTANT NOTES / COMMENTS

ALWAYS REFER THE ABOVE COMMENTS TELEPHONICALLY TO THE RELEVANT PERSON

FOR SPELLING REFER TO THE GENERAL AND CONVEYING TERMS SHEET' INCLUDED IN THE INDEX SECTION OF THIS WAYBILL BOOK.

CUSTOMER REPRESENTATIVE : _____
(please print)

CUSTOMERS SIGNATURE : _____

BRELKO REPRESENTATIVE : _____

SAFETY : _____

TIME IN: _____

TIME OUT: _____

DEKRA Certified
ISO 9001:2008
ISO 14001:2004
OHSAS 18001:2007

DOC NO.	ISSUE NO	REVISION	SEPTEMBER	PAGE
FS 007	9	9	2016	1 of 2

SERVICE EXCELLENCE OVER 30 YEARS

P.O. Box 62392 Marshalltown 2107 Tel: +27 11 013-4000 Fax: +27 11 013-4150 e-mail: info@brelko.com Web: www.brelko.com

BRELKO®
CONVEYOR PRODUCTS

CONVEYOR BELT & EQUIPMENT CHECK LIST / QCP

CUSTOMER DETAILS

Customer Name:		Contact Number:	
Attention:		Date of Inspection	
Inspected By		Brelko Representative	

CONVEYOR DIMENSIONS

Belt Number:		Material Carried:			Belt Speed:									
Belt Length:		Belt Width:			Troughing Angle:									
Top Cover Condition:					Bottom Cover Condition:									
Splice:	Yes		No		Clip Joint:	Yes		No		Cover Strip:	Yes		No	
Conveyor Running	Yes		No		Inspection Tags:	Yes		No						
Edge Damage:	Yes		No											
Comments:														

HEAD END / HEAD CHUTE

Chute Condition:		Head Pulley Lagging:	
Snub Pulley Lagging:		Build up:	
Belt Movement:			
Comments:			

IDLER CHECK

Trough Idler Condition:		Return Idler Condition:	
Troughing Frame Condition:		Return Frame Condition:	
Comments:			

PRIMARY SCRAPER

Position Correct:	Yes		No		Type of Primary Scraper installed:									
(Contact of Scraper Blade must be between 10 to 30 degrees, under the pulley horizontal line.)														
Mounts firmly mounted:	Yes		No		All bolts, nuts tightened:					Yes		No		
Adequate Tensioning:	Yes		No		All Caps, Denso Tape in place:					Yes		No		
Housekeeping:														
Chute Material build up:														
Blade Wear:	Low		Medium		High		Cleaning:	Poor		Fair		Good		
Comments:														

SECONDARY SCRAPER #1

Type / Model of Secondary Scraper Installed:														
Positioning Correct:														
(Scraper blade must preferably be a minimum 100mm from pulley tangent.)														
All Caps, Denso Tape in Place:	Yes		No		Mounts firmly mounted:					Yes		No		
All Bolts & Nuts Tightened:	Yes		No		Adequate tension/adjustment:					Yes		No		
Angle Correct Set:	Yes		No		Carrier Frame cut to size					Yes		No		
Angle of scraper must be 90 degrees to the conveyor belt, dependant on conditions.														
Chute / Material build up:	Yes		No		Housekeeping:									
Blade wear:	Low		Medium		High		Cleaning:	Poor		Fair		Good		
Comments:														

P.O. Box 62392 Marshalltown 2107 Tel: 27 11 013 4000 Fax: 27 11 013 4150 E-Mail: sales@brelko.com Web: www.brelko.com

BRELKO®
CONVEYOR PRODUCTS

SECONDARY SCRAPER #2

Type / Model of Secondary Scraper Installed:															
Positioning Correct:															
Scraper blade must preferably be a minimum 100mm from pulley tangent.															
All Caps, Denso Tape in Place:	Yes		No		Mounts firmly mounted:					Yes		No			
All Bolts & Nuts Tightened:	Yes		No		Adequate tension/adjustment:					Yes		No			
Angle Correct Set:	Yes		No		Carrier Frame cut to size					Yes		No			
Angle of scraper must be 90 degrees to the conveyor belt, dependant on conditions.															
Chute / Material build up:	Yes		No		Housekeeping:										
Blade wear:	Low		Medium		High		Cleaning:	Poor		Fair		Good			
Comments:															

TAKE UP PULLEYS / COUNTERWEIGHT / PLOUGH

Type / Model of Plough Installed:															
Are Flat Return Idlers Installed:	(In front)		Yes		No			(Behind)		Yes		No			
Any excessive belt movement:	Yes		No		Adequate space for material to fall off of conveyor belt					Yes		No			
Is the Plough firmly mounted:	Yes		No		Is the Safety Chain firmly mounted and correctly adjusted:					Yes		No			
Is the Plough Free moving:	Yes		No		Is the entire Blade / Nose Piece in contact with the conveyor belt:					Yes		No			
Housekeeping:															
Comments:															

CONVEYOR BELT TRACKING / ALIGNMENT

Is the Belt Tracking centre:	Yes		No		Are there any Tracking Systems installed:					Troughing		Return			
Is there any visible damage to structure caused by poor belt tracking:					Yes					No					
Conveyor belt length:					Are the tracking systems correctly positioned:					Yes		No			
Are the tracking systems firmly mounted:	Yes				No		Are all bolts & nuts tightened:			Yes		No			
Are all Idlers in contact with the Belt - Adequate Tension on the system:					Yes			No		Housekeeping:					
Comments:															

LOADING / TRANSFER CHUTE

Chute Condition:	Poor		Fair		Good		Material loading in centre of conveyor belt:								
Dead Boxes:	Yes		No		Deflector Plates:		Yes		No		Drop Heights:				
Tail Pulley Condition	Good		Fair		Poor										
Comments:															

KEYSKIRTING®

Size of Keyskirt®:	1		2		3		4		Length of Keyskirt® Installed :						
Positioning of Keyskirt® :									Other Product used as Skirting	Yes		No		State	
Mounting Arrangement	Std.				Offset							Other			
All bolts & nuts securely fastened:			Yes		No		Housekeeping:								
Comments:															

P.O. Box 62392 Marshalltown 2107 Tel: 27 11 013 4000 Fax: 27 11 013 4150 E-Mail: sales@brelko.com Web: www.brelko.com

BRELKO®
CONVEYOR PRODUCTS

FEEDBOOTS

Type of Feedboot installed:	Universal		Combination		Is the system correctly positioned:				Yes		No	
					(System to be positioned centrally to the load area.)							
Drop Height:					Is the system securely mounted:				Yes		No	
All Bolts & Nuts tightened:	Yes		No		Condition of Idlers:	Poor		Fair		Good		
Lead in and lead out Idlers in place:	Yes		No		Condition of UHMW Liners:	Low		Medium		High		
Housekeeping:												
Comments:												

HI - IMPACT SYSTEM

Type of Hi - Impact system installed:											
Is the system correctly positioned:	Yes		No		Drop heights:						
System to be positioned centrally to the load area.											
Is the system securely mounted:	Yes		No		All bolts & nuts tightened:			Yes		No	
Are all Idlers in contact with the belt:	Yes		No		Idler condition:	Poor		Fair		Good	
BTA Condition:	Poor		Fair		Good		Are chains / D shackles in place & securely fastened:		Yes		No
All Hardware in Good Condition:	Yes		No		Housekeeping:						
Comments:											

AIR CANNONS

Size of Air Cannon Installed:	5ltr		Quantity		10ltr		Quantity					
	25ltr		Quantity		50ltr		Quantity					
	100ltr		Quantity		200ltr		Quantity					
Is the Air Cannon securely fastened onto the structure:	Yes		No		Is an Air Lance installed:			Yes		No		
Size of the Air Lance:			Are the Air Cannons correctly positioned:					Yes		No		
Power supply:			Air supply:									
Operating system:	Single timer		PLC		Manual push button			Sequential				
All Bolts & Nuts securely tightened:	Yes		No		All components in good order:			Yes		No		
Distance between Air Cannon & Solenoid Valve:			Any Air Leaks in the Pipe Work:					No				
Is a Water Trap Installed:	Yes		No		Is a Lubricator installed:			Yes		No		
Distance from Air Cannon:			Distance from Air Cannon:									
Are the safety / warning signs in place and visible:	Yes		No		Housekeeping:							
Comments:												

TAIL PULLEY / PLOUGH

Type / Model of Plough Installed:												
Are Flat Return Idlers installed:	(In front)	Yes		No		(Behind)		Yes		No		
Any excessive belt movement:	Yes		No		Adequate space for material to fall off of conveyor belt:			Yes		No		
Is the Plough firmly mounted:	Yes		No		Is the Safety Chain firmly mounted and correctly adjusted:			Yes		No		
Is the Plough free moving:	Yes		No		Is the entire Blade / Nose Piece in contact with the conveyor belt:			Yes		No		
Housekeeping:												
Comments:												

Brelko Supervisor

Name: _____

Date: _____

Signature: _____

Customer

Name: _____

Date: _____

Signature: _____

ISO 9001:2015
ISO 14001:2015
ISO 45001:2018

DOC No	ISSUE No	REVISION	OCTOBER	PAGE
FS 023	04	04	2018	Page 3 of 3

SERVICE EXCELLENCE OVER 30 YEARS

10. Trouble Shooting

Problem	Possible Cause	Possible Solution
Keyskirt® damaged	Belt Drift	Fit Belt Tracking Systems, preferably fit Brelko Belt Tracking Systems

P.O. Box 62392 Marshalltown 2107 Tel: +27 11 013 4000 Fax: +27 11 013 4150 E-Mail: sales@brelko.com Web: www.brelko.com